On the basis of the trends observed for the  $(\beta$ -diketonate) $CuPMe<sub>3</sub>$  series, it is tempting to speculate that the cleavage of the  $\beta$ -diketonate ligand is involved in the rate-determining step of the reaction. However, differences in the adsorption/desorption behavior of the reactants and products are likely to be important also and are currently under investigation. $47,48$ 

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**Registry No.** (hfac)Cu(PMe<sub>3</sub>), 135707-05-0; (tfac)Cu(PMe<sub>3</sub>), 135707-06-1; (acac)Cu(PMe3), 135707-07-2; Cu, 7440-50-8; W, 7440-33-7; SiOz, 7631-86-9; Pt, 7440-06-4.

# **Synthesis and Electrochemistry of Conductive Copolymeric Porphyrins**

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*This* work focuses on electrochemical synthesis and characterization of conductive porphyrinic polymeric and copolymeric materials and their application for electrocatalytic oxidation of methanol and hydrazine and reduction of oxygen directly to water. Conductive polymeric and copolymeric **films** have been obtained by oxidative electropolymerization of several free-base and metalated porphyrins  $(N, N'$ -bis[5-p**phenylene-l0,15,20-tris(3-methoxy-4-hydroxyphenyl)porphyrin]-l,l0-phenanthroline-4,7-diamide,** Hz- (1,10-phen)(TMHPP)<sub>2</sub>; 5-p-(pyrrol-1-yl)phenylene-10,15,20-t. s(3-methoxy-4-hydroxyphenyl)porphyrin, <br>
H<sub>2</sub>(p-pyr)TMHPP; *meso*-tris(3-methoxy-4-hydroxyphenyl)(p-aminophenyl)porphyrin, H<sub>2</sub>(p-NH<sub>2</sub>)TMHPP) and their respective analogues that contain  $p$ -tolyl substituents (TTPP) instead of 3-methoxy-4-hydroxyphenyl. Metaloporphyrins with zinc(II) and cobalt(II) have been studied. Studies present evidence to show that the co Copolymers of Zn(1,10-phen) (TMHPP)<sub>2</sub> and Zn(p-NH<sub>2</sub>)TTPP show significant enhancement of catalytic process over their constituents. This was especially true for electrocatalytic oxidation of hydrazine and reduction of oxygen directly to water. Electrocatalytic reduction of oxygen directly to water was enhanced for all copolymers studied. The current density  $(0.8-1.1 \text{ mA/cm}^2)$  for methanol  $(5\%)$  oxidation on polymeric and copolymeric porphyrins is 5-7 times higher than that observed on a platinum electrode.

#### **Introduction**

Porphyrins containing diethylamino,<sup>1,2</sup> [2.2]paracyclophanyl,<sup>2-5</sup> or 3-methoxy-4-hydroxyphenyl<sup>6,7</sup> meso substituents form conductive polymeric films that show good catalytic properties for a number of reactions on electrodes. The role played by the quinonoid system of bonds formed in the intermediates was ascribed **as** a key factor involved in the polymerization process. $3-5.7.8$  We have synthesized some new porphyrin free bases and their metalo derivatives which can be electrochemically polymerized and studied their catalytic properties. Structures and abbreviations of the free bases are shown in Figure 1.

One set of new porphyrins contains l,l0-phenanthroline **as** an azaheteroaromatic meso substituent with 3-methoxy-4hydroxyphenyl groups **as** the remaining substituents. The 1,lO-phenanthroline is attached to the porphine by carboxamide-p-phenylene bridges at the **4** and 7 positions of the phenanthroline. This linkage forms a diporphine species in which the phenanthroline acts **as** a "spacer" between the two porphyrin rings. A second set of compounds contains a p-(pyrrol-l-y1)phenyl and, a third, paminophenyl, replacing one of the 3-methoxy-4-hydroxyphenyl substituents. These later compounds are monoporphyrinic. Also, an analogue of each compound **has** been synthesized with p-tolyl substituents instead of the **3 methoxy-4-hydroxyphenyls.** Eventually, these analogues will allow polymerization in the absence of the quinone producing 3-methoxy-4-hydroxj substituents to be investigated.

This article reports our investigations of conductive film formation both from the new species and from combinations of these newly synthesized components. The cata-

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$$
R = \bigcup_{n=0}^{n} OCH_3
$$
 or  $\bigcup_{n=0}^{n} P$ 

**Figure 1.** Structure of porphyrin free bases;  $R = 3$ -methoxy-4hydroxyphenyl (TMHPP porphyrins) or  $R =$  tolyl (TTPP porphyrins).

lytic properties of the conductive copolymeric porphyrin films are then compared with the properties of each constituent.

Some porphyrinyl derivatives of 1,lO-phenanthroline, other than those presented here, have been described in recent literature. ${}^{9-12}$  None, however, was discussed from the point of view of electropolymerization.

The **(p-aminopheny1)porphyrin** is a structural unit in the more complex phenanthroline diporphyrin. Thus, one would expect it to be good reference compound in studies of the **electrooxidation/polymerization** of the diporphyrin. However, more pertinent to the present work, the paminophenyl group could promote polymerization via a mechanism characteristic for aniline oxidation.<sup>13,14</sup> The location of **3-methoxy-4-hydroxyphenyl** and p-aminophenyl in opposite meso positions on the porphyrin can result in the expansion of the quinonoid system of bonds formed during electrooxidation over the whole molecule. Therefore, this compound was also used as a component in copolymerization.

Zinc derivatives were obtained when the synthesis of the free-base systems proceeded more conveniently via these complexes. Catalytic properties of zinc polyporphyrin films have not been investigated previously. **As** we have found previously that nickel-metalated porphyrins form polymers with very good electrical conductivity and catalytic properties, $6-8$  the nickel derivatives were also synthesized and used for copolymerization. The purpose of this work was to see if copolymeric species would be formed and, if so, to survey the catalytic properties of these new materials on methanol and hydrazine oxidation and oxygen reduction. Owing to the significance of these reactions in regard to energy conversion and storage, research on the electrocatalysis of a polymer film electrodes has generally

focused on the catalytic oxidation of methanol and hydrazine and on catalytic reduction of dioxygen directly to water. Methanol and hydrazine are considered to be a clean fuel for fuel cells. The cathodic reaction, in fuel cells usually involve reduction of oxygen. Electroreduction of oxygen on metal electrodes proceeds via **two,** two-electron transfer steps with production of hydrogen peroxide in the first one. Hydrogen peroxide deteriorates the performance of the cathode in fuel cells, but ita production can be eliminated by use of catalysts which promote the four electron reduction of oxygen directly to water.

#### **Experimental Section**

The new compounds used in the present work are the free-baae and/or polymeric porphyrins  $H_2(1,10$ -phen)(TMHPP)<sub>2</sub> (N,N'**bis[5-p-phenylene-l0,15,20-tris(3-methoxy-4-hydroxyphenyl) porphyrin]-l,lO-phenanthroline-4,7-diamide),** H,(p-pyr)TMHPP **(5-p-(pyrrol-l-yl)phenylene-10,15,20-tris(3-methoxy-4hydroxy**phenyl)porphyrin),  $H_2(p-NH_2)$ TMHPP (meso-tris(3-methoxy-4hydroxyphenyl) **@-aminopheny1)porphyrin)** and their respective analogues that contain p-tolyl substituents instead of 3-methoxy-4-hydroxyphenyl,  $H_2(1,10\text{-}phen)(TTPP)_2$  (N,N'-bis[5-p**phenylene-l0,15,20-tris-p-tolylporphyrin]** -1,lO-phenanthroline-4,7-diamide),  $H_2(p$ -pyr)TTPP (meso-tri-p-tolyl-p-(pyrrol-1-yl)phenylporphyrin),  $H_2(p-NH_2)$ TTPP (meso-tri-p-tolyl(p-aminopheny1)porphyrin).

Reagents. 4,7-Dimethyl-1,10-phenanthroline, 2,5-diethoxytetrahydrofuran, vanillin, **4-acetamidobenzaldehyde,** thionyl chloride, propionic acid, glacial acetic acid, trifluoroacetic acid, zinc diacetate, nickel diacetate, and the applied solvents **(all** from Aldrich) were used **as** received. Pyrrole (99%, Aldrich) was freshly distilled. Selenium oxide was obtained from selenium powder, **99.5%** (Aldrich), and concentrated nitric acid. Celite 521 (Aldrich) was used **as** a filtration agent in the procedure of oxidation with SeO<sub>2</sub>. For column chromatography, Florisil 60/200 mesh (Applied Science Laboratories) and silica gel 70-230 mesh (60 Å, Aldrich) were used.

Synthesis. N,N'-Bis[5-p-phenylene-10,15,20-tris(3-meth**oxy-4-hydroxyphenyl)porphyrin]- l,lO-phenanthroline-4,7**  diamide, **Hz** (1,lO-phen)(TMHPP),. General Approach. **This**  diporphyrin was obtained by condensation of 1,lO**phenanthroline-4,7-dicarbonyl** chloride with the zinc derivative of **meso-tris(3-methoxy-4-hydroxyphenyl)(p-aminophenyl)**  porphyrin,  $H_2(p-NH_2)$ TMHPP, the latter obtained by deacetylation of the respective p-acetaminophenyl derivative. The diacid chloride was obtained by the sequence of the reactions described previously:12~16 **4,7-dimethyl-l,lO-phenanthroiine** was oxidized by selenium oxide to the dicarboxaldehyde, the latter oxidized by 80% nitric acid to **l,l0-phenanthroline-4,7-dicarboxylic** acid which finally was converted by thionyl chloride to diacid chloride.

 $meso$ -Tris(3-methoxy-4-hydroxyphenyl)(p-acetamidopheny1)porphyrin and **meso-Tris(3-methoxy-4-hydroxy**phenyl(p-aminophenyl)porphyrin,  $H_2(p-NH_2)$ TMHPP. Pyrrole (11.1 mL, 0.16 mol) was added to the refluxed mixture of vanillin (18.24 g, 0.12 mol) and 4-acetamidobenzaldehyde (6.52 g, 0.04 mol) in propionic acid (600 mL), and refluxing continued for 3 h. From the mixture left overnight, the propionic acid was distilled off with the addition of small portions of water and then methanol. The residue was dissolved in methylene chloride and chromatographed on Florisil column with 10:1  $CH_2Cl_2/MeOH$ **as** eluent. The eluate was rechromatographed on the silica gel column with CHzC12/MeOH 40:l **as** an eluent. The middle fraction, evaporated to dryness, gave 2.8 g of raw acetamidophenylporphyrin that was rechromatographed with the same eluent; however, ita composition gradually changed from 200:1, 100:1, to 40:l CH2Cl2/MeOH. The pure product (1.71 g) was deacylated by dissolving in trifluoroacetic acid (158 **mL)** and dropping in concentrated hydrochloric acid (169 mL) at 80 "C. After 20 h, the mixture was extracted with methylene chloride until decoloration of the water phase. The extracts were washed with water and then 10% solution sodium carbonate. The

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chromatography on the silica gel column,  $20:1$  CHCl<sub>3</sub>/MeOH as eluent, yielded  $0.9$  g of pure  $H_2(p-NH_2)$ TMHPP. FAB MS (M + 1) +767; UV-vis (chloroform, nm) 651, 594, 558, 424 *(8)*; <sup>1</sup>H NMR (300 MHz, chloroform) 8.90 (m, 8 H, @-pyrrole), 7.71 (m, 9 H, *Ar),* 7.28 (m, 4 H, *Ar,* CsH4), 5.95 (br *8,* 3 H, OH), 3.98 *(8,*  9 H, CH<sub>3</sub>), 3.75 (s, 2 H, NH<sub>2</sub>),  $-2.77$  (s, 2 H, NH porphyrin). The free-base porphyrin was then metalated with zinc by boiling its chloroform solution (0.4 g of porphyrin in 100 **mL** of CHC13 with saturated methanol solution of zinc diacetate. The completion of metallation was confirmed by the UV-vis spectrum (chloroform): 600,557,426 (S). Chromatography purification was not necessary.

**Condensation with Phenanthroline Diacid Chloride.** In this essential step, the freshly prepared 1,lO-phenanthroline-4,7-dicarbonyl chloride was added to the  $Zn(p\text{-}NH_2)(\text{TMHPP})$ <br>(0.15 g) dissolved in methylene chloride (100 mL) and stirring (0.15 g) dissolved in methylene chloride (100 mL) and stirring was continued at room temperature for **20** h. TLC **(silica** gel, 101) showed the presence of the **three** products. The W-vis spectrum showed the loss of zinc from the porphyrin centers. The column chromatography on **silica** gel with the CHC13/MeOH eluent which composition gradually changed from 1OO:l to 2:1, resulted in separation of the unreacted free-base porphyrin in the first fraction and the expected  $H_2(1,10\text{-phen})(\text{TMHPP})_2$  in the main fraction. UV-vis (methanol, nm) 650,593,556,519,423 **(S);** 'H NMR (300 MHz, deuteriochloroform) 8.89 *(8,* 16 H, @-pyrrole), 8.83 (d, 2 H, phenanthroline, PN, C-2,9), 8.16 (m, 2 H, PN, C-5,6), 7.70 (m, 18 H, Ar), 7.34 (s 8 H, Ar, C<sub>6</sub>H<sub>4</sub>), 7.30 (m, 2 H, PN, C-3,8), 5.95 (br *8,* 5 H, OH), 3.98 *(8,* 18 H, CH3), -2.79 *(8,* 4 H, porphyrin). Anal. Calcd for  $C_{108}H_{78}N_{12}O_{14}$ : C, 73.79; H, 4.42; N, 9.51; O, 12.68%. Found: C, 73.21; H, 4.30; N, 9.67.

The nickel(II) derivative of  $H_2(1,10$ -phen)(TMHPP)<sub>2</sub> was obtained by refluxing for 4 h the porphyrin (0.177 g, 0.1 mol) dissolved in chloroform (15 **mL)** with a saturated methanol solution of nickel diacetate (5 mL). The product having the UV-vis spectrum characteristic of a (porphyrinato)nickel: 530.5, 422 (S)  $(in 10:1 \text{ CHCl}_3/\text{MeOH})$ , was washed with water and evaporated to dryness.

**N,"-Bis[** *5-p* **-phenylene-lO,l5~0-tri-p -tolylporphyrin]- 1,10-phenanthroline-4,7-diamide, H<sub>2</sub>(1,10-phen)(TTPP)<sub>2</sub>.** This diporphyrin was prepared as previously described by the authors<sup>12</sup> from *meso-tri-p-tolyl(p-aminophenyl)porphyrin*,  $H_2(p\text{-}NH_2)$ -(TTPP), and **l,lO-phenanthroline-4,7-diacid** chloride.

*5-p* **-(Pyrrol-l-yl)phenylene-lO,l5,20-tris(3-methoxy-4**  was taken of the already known syntheses of N-functionally substituted pyrroles<sup>16</sup> and pyrroloinoles<sup>17</sup> which were properly adapted.  $H_2(p\text{-}NH_2)TMHPP$  (0.22 g, 0.3 mmol) was stirred at room temperature with  $0.048$  g (0.3 mmol) of 2,5-diethoxytetrahydrofuran dissolved in *50* **mL** of glacial acetic acid. The progress of the reaction was monitored by TLC (silica gel, CHCl<sub>3</sub>/MeOH 10:1). After 4 h, acetic acid was removed on the rotavap, the residue treated with chloroform, neutralized with **5%** ammonia, washed with water, and dried over sodium sulfate. The first of the four fractions separated on the silica gel column with 5:l CHCl<sub>3</sub>/MeOH as eluent (FAB-MS  $m/e$   $(M + 1)$  + values 819 and also a low-intensity signal at 834  $m/e$ ) appeared corresponding to the expected  $H_2(p$ -pyr)TMHPP. <sup>1</sup>H NMR (300 MHz, deuteriochloroform) 8.89 (m, 8 H,  $\beta$ -pyrrole), 7.90 (m, 4 H,  $C_6H_4$ ), 7.61 (m, 9 H, H, *Ar),* 7.18 (m, 2 H, pyrrolyl), 6.85 (m, 2 H, pyrrolyl), 5.95 (br s, 3, OH), 3.98 *(8,* 9 H, OCH3), -2.74 (8, 2 H, porphyrin). The fourth fraction of eluate was the unreacted substrate,  $H_2$ - $(p-NH_2)$ TMHPP. Anal. Calcd for  $C_{51}H_{39}N_5O_6$ : C, 74.83; H, 4.77; N, 8.56; 0, 11.74. Found: C, 74.94; H, 4.91; N, 8.49.

The nickel(I1) derivative was obtained by dissolving the first fraction of two pyrrole-porphyrins in DMF and refluxing for  $0.5$ h with nickel(I1) acetate. The mixture was left overnight, the brown precipitate filtered off on the sintered glass filter, washed with chloroform, and chromatographed on the silica gel column with chloroform **as** the eluent. The first fraction obtained represented now the  $Ni(p\text{-}pyr)TMHPP$ .

*meso -5-p* **-(Pyrrol- l-yl)phenylene-10,15,20-tri-p -tolylporphyrins,**  $H_2(p$ **-pyr)TTPP.** Although this is not a new of its synthesis in the literature. In our approach, the meso- **tri-p-tolyl@-aminophenyl)porph~in** (0.135 g, 0.2 mmol), obtained as previously described by us,<sup>12,15</sup> and glacial acetic acid (5 mL) were mixed with 2.5-diethoxytetrahydrofuran (0.5 mmol) under vigorous stirring, and the temperature was slowly increased until the *boiling* point was reached. After 1.5 h acetic acid was distilled off on the rotavap and the residue dissolved in chloroform. TLC **(silica** gel, CHC13/MeOH) showed disappearance of the substrate and the formation of two more polar products. They were separated by column chromatography on silica gel with chloroform **as** eluent and then rechromatographed in the same way; yield 17%. FAB MS  $(M + 1) +721$ ; UV-vis (chloroform, nm) 648, 592, 553, 517,420 (S) (blue-shift of all bands by 1-3 nm **as** compared to the starting H<sub>2</sub>(p-NH<sub>2</sub>)TTPP); <sup>1</sup>H NMR (300 MHz, deuteriochloroform) 8.86 (m,  $\overline{8}$  H,  $\beta$ -pyrrole) 8.34 and 7.89 (dd, 9.3 Hz, 4 H,  $C_6H_4$ ), 8.09 and 7.55 (dd, 8.5 Hz, 12 H, Ar, tolyl), 6.81 (m, 2 H, pyrrolyl), 6.46 (m, 2 H, pyrrolyl), 2.69 *(8,* 9 H, CH3), -2.75 (s, 2 H, porph). Anal. Calcd for  $C_{51}H_{39}N:$  C, 84.83; H, 5.41; N, 9.70. Found: C, 84.78; H, 5.62; N, 9.59.

compound (compare ref 18), we could not find the description

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Metalation with nickel was performed in the same way **as**  metalation of  $H_2(p$ -pyr)TMHPP: <sup>1</sup>H NMR (300 MHz, (deuteriochloroform) 8.74 (m, 8 H, @-pyrrole), 8.20 and 7.82 (dd, 9.3 Hz, (dd, 8.9 Hz, 12 H, Ar, tolyl), 6.81, 6.46 (m, 2 H, pyrrolyl), 2.62  $(s, 9 H, CH<sub>3</sub>)$ . 2 H, pyrrolyl), 8.03 and 7.68 (dd, 9 Hz, 4 H,  $C_6H_4$ ), 7.87 and 7.46

**Instrumentation.** Mass spectrometry was performed on a fast atom bombardment Micromass 70/70 high-resolution mass spectrometer Model V6 with an 11/250 data system. 3-Nitrobenzyl alcohol **was** applied **as** a matrix. NMR spectra were recorded on a Bruker-IBM Af (300 MHz) Fourier transform spectrometer. Electronic absorption spectra of newly synthesized compounds were recorded on a Perkin-Elmer Lambda 4C W-vis spectrometer, Model C 688-0002.

**An** IBM Model EC 225 voltammetric analyzer or a Princeton Applied Research Model 273 potentiostat with Model 270 electrochemical analysis system was used for cyclic and differential pulse voltammetry. A Princeton Applied Research Model 173 potentiostat with Model 179 digital coulometer was used for controlled-potential electrolysis (CPE) and coulometry. Bipotentiostat DAE4 Pine Instrument Co. was used for ring-disk voltammetry. All potentials are reported versus aqueous SCE.

UV-visible spectra were obtained with a Tracor Northern optical multichannel analysis system composed of a Tracor Northem *6050* spectrometer containing a crossed Czemy-Tumer spectrograph in conjunction with the Tracor Northern 1710 multichannel analyzer. Each spectrum resulted from signal averaging of 100 single, 290-890 nm, 2.5-ms spectral acquisitions simultaneously recorded by a double-array detector with a resolution of 1.2 nm/channel. A four-probe method (Keithley Model 197 Microvolt DMM) was used for conductivity measurements of the films.

**Procedures.** A glassy carbon or platinum button and a platinum wire served as the working and auxiliary electrodes, respectively, for cyclic and differential pulse voltammetry using a conventional three-electrode configuration. A saturated calomel electrode (SCE), separated from the bulk solution by a fritted glass disk, was used as the reference electrode. The thin layer spectroelectrochemical cell used in spectroelectrochemical studies was built following the design of Lin et al.<sup>19</sup> with a calculated path length of 0.5 mm and platinum mesh **as** the working electrode.

All films were formed by controlled potential oxidation. Copolymer films were formed by controlled potential oxidation of a 1:1 (moles) mixture of the species involved.

The  $Fe(CN)_{6}^{3-}/Fe(CN)_{6}^{4-}$  couple was used to evaluate electron-exchange properties of these materials in comparison with those of the unmodified glassy carbon and platinum electrodes **as** well **as** for the determination of the working area of modified electrodes.

**Methodology** of **Catalysis Studies.** Current-potential data for catalysis studies were acquired by cyclic voltammetry. Voltammograms were obtained with an unmodified electrode and

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**Figure 2.** Multiple scan cyclic voltammogram obtained during film formation of  $\text{Ni}(1,10\text{-phen})(\text{TMHPP}_2\text{ (a)}, \text{Ni}(p\text{-pyr})\text{TMHPP (b)},$ and 1:1 mixture of above two (c) in 0.1 M NaOH; potential scan rate 100 mV s<sup>-1</sup>.

then with an electrode modified with polyporphyrin in both supporting electrolyte and substrate solution. **This** ensured that the reaction observed was that of the substrate oxidation rather than a film redox reaction. The catalytic efficiency was evaluated by comparing the peak potential for the film catalyzed process with that of the bare electrode **as** determined by the difference in **peak potential,**  $\Delta E_p$ **.** Peak currents and current densities were **also** determined.

Glassy carbon electrodes (area 0.08 **cm2)** were used for studies of oxidation of hydrazine **as** the Pt itself acts **as** an efficient catalyst for oxidation of this substrate. Platinum button electrodes (0.08 cm2) were used for the other catalysis studies, e.g., methanol and dioxygen in acidic and basic media. Substrate concentrations were *5%* and 10-2 M for methanol and hydrazine, respectively. Oxygen concentrations were assumed to be  $1.45 \times 10^{-3}$  M following saturation with oxygen for at least **20** min.

**Oxidation of Hydrazine.** Voltammograms were obtained using the polymeric film on GCE in 0.1 M NaOH without and with  $10^{-2}$  M hydrazine. Catalytic activity was evaluated by determining the decrease in oxidation potential for the polymer covered versus the bare GCE. As determined previously, $8$  the oxidation product was N<sub>2</sub>.

**Oxidation of Methanol.** Voltammograms were obtained using the polymeric film on platinum electrodes in 0.1 M NaOH without and with *5%* methanol. The decrease in oxidation potential **as**  well **as** an increase of current density for the polymer covered versus the bare electode was determined as an indicator of catalytic activity. As with poly-NiTMHPP, the oxidation product was  $CO_2$ <sup>8</sup>

**Reduction** of **Oxygen.** Criteria for successful catalytic reduction of dioxygen are a positive shift in  $E_{pc}$  and a value of 3.2  $mA/[cm^2 (V/s)^{1/2}]$  for the slope of the peak of the four-electron reduction of oxygen.<sup>20</sup> The theoretical value of  $i_p/Av^{1/2}$  (where  $i_p$  is the peak potential, A the area of electrode, and  $\nu$  the potential scan rate) for a four-electron reduction of  $O_2$  is 3.2 mA/[cm<sup>2</sup> (V/s)<sup>1/2</sup>] for  $O_2$  saturated solution and diffusion coefficient  $D_{O_2}$  $= 2.6 \times 10^{-5}$  cm<sup>2</sup> s<sup>-1</sup>. Voltammograms were obtained using the polymeric film on platinum electrodes first in a deoxygenated and then in a solution saturated with oxygen by bubbling for **20** min. Studies were performed in 1.0 M NaOH, 0.5 M H<sub>2</sub>SO<sub>4</sub>.

#### **Results and Discussion**

**Electrochemical Oxidation of Porphyrins in Solution.** Anodic peak potentials for the oxidations of the individual compounds investigated by cyclic voltammetry are summarized in Table I. Data, presented previously, $6,8$ on HzTMHPP and NiTMHPP from which the newly synthesized species are derived, are included for comparison. A complicating factor in studying the compounds in this work is that the TTPP species used **as** control compounds are insoluble in aqueous NaOH, the medium that promotes the desired oxidative polymerization of TMHPP. There are no reductions observed for the TMHPP species in aqueous NaOH.

Generally all oxidation processes observed (except for processes of **0.55-0.58** V for Ni containing porphyrins which are due to oxidation of Ni(I1) to Ni(II1)) are due to oxidation of the porphyrin ring. The presence of Ni(II1) in the films was confirmed by X-ray photoelectron spectroscopy. All of the compounds that were derivatives of the **3-methoxy-4-hydroxyporphyrin** formed films by oxidative polymerization on the electrode surface and exhibited **similar** oxidative electrochemistry. Each undergoes oxidations at potentials 0.11-0.19 and 0.22-0.34 V for processes I and 11, respectively. These potentials indicate that the first two oxidation processes occur relatively easily. This is rather unusual **as** porphyrins usually undergo two oxidations in the range of potentials 1.1-1.4 V. The mechanism of oxidation of 3-methoxy-4-hydroxyporphyrin leading to polymerization was published previously.8 Two 3-methoxy-4-hydroxyphenyl substituents in the  $\alpha$  and  $\gamma$ positions on the porphyrin ring are oxidized in two 2-e steps (peak I and 11) to form highly reactive orthoquinone species adsorbed on the electrode surface. These species can oxidize a parent molecule and initiate the polymerization process. Polymerization of  $\text{Zn}(p\text{-}NH_2)$ TTPP occurs according to the mechanism proposed for polymerization of aniline. $13,14$ 

Figure 2 shows multiple scan cyclic voltammograms obtained during film formation with (a) Ni(1,lO-phen)-  $(TMHPP)_{2}$ , (b)  $Ni(p-NH_{2})TMHPP$ , and (c) a 1:1 mixture of the two each having a total concentration of  $5 \times 10^{-5}$ M. Initially, the mixture shows a broad oxidation wave without discernible peaks over the range of potential in which processes I and I1 tend to be observed. This wave decreases and disappears in subsequent scans. This behavior and that of the other individual compounds are the same pattern observed for NiTMHPP itself **as** well **as** the

**<sup>(20)</sup>** Bettelzeim, **A.;** White, **B. A.; Raybuck, S. A,; Murray, R. W.** *Inog. Chem.* **1987,26, 1009.** 

Table I. Anodic Peak Potentials Observed for Oxidation Process of TMHPP (in **0.1** M Aqueous NaOH) and TTPP **(0.1** M TBAP in DMF; Potential Scan Rate **100** mV **s-')** 

	potential. V vs SCE			
compound	peak I		peak II peak III	peak IV
$H_2$ TMHPP <sup>a</sup>	0.12	0.32		
NiTMHPP <sup>®</sup>	0.14	0.34	0.58	
$H2(1,10\text{-}phen)(TTMHPP)$	0.12	0.25		
$Zn(1,10\text{-phen})(\text{TMHPP})$	0.11	0.22		
$Ni(1,10\text{-}phen)(TMHPP)$ <sub>2</sub>	0.18	0.33	0.51	
$H2(1,10\text{-}phen)(TTPP)2$	0.21	0.31		1.08
$Zn(1,10\text{-phen})(\text{TTPP})$	0.75	0.85		1.20
$Ni(p\text{-}pyr)$ TMHPP	0.19	0.24	0.50	
$H_2(p$ -pyr)TTPP	0.83	0.94		1.10
$Zn(p-NH_2)$ TMHPP	0.12	0.27	0.50	
$Ni(p-NH2)TMHPP$	0.14	0.24	0.55	
$Zn(p-NH2)$ TTPP	0.78			1.21

"Taken from refs 6 and 8.

Table **11.** Wavelength of Maximum Absorption for UV-Visible Spectra of Monomeric Porphyrins in Aqueous or Dimethylformamide Solution

		Q bands		
compound film	Soret		$\lambda_{\text{max}}$ , nm	
$H2(1,10\text{-}phen)TMHPP)$	430		604	686
$Zn(1,10\text{-phen})(\text{TMHPP})$	435		619	698
$Ni(1,10\text{-}phen)(TMHPP)$ <sub>2</sub>	430		544	
$Ni(p\text{-}pyr)TMHPP$	428		544	600
$H_2(p$ -pyr)TTPP <sup>a</sup>	426	517	555	649
$Zn(p-NH2)$ TMHPP	437			622
$Ni(p-NH2)$ TMHPP	430		546	598
$Zn(p-NH_2)$ TTPP <sup>a</sup>	425		560	601

' DMF solution.

other TMHPP species in this work-two oxidation peaks which decrease after the first scan.<sup>8</sup> All of the nickel species showed the internal monitor of **film** formation, the Ni(II)/Ni(III) couple (peak IIIa,c) that appears and increases. This couple **also** appears when the electrode is removed from substrate solution and put in a **fresh** solution of NaOH. This peak is observed at  $E_{1/2}$  0.45, 0.46, and 0.48 V for compounds a, b, and c, respectively (Figure 2).

Polymeric films *can* **also** be formed at constant potential electrolysis. Experimental results show that a 20-120-s deposition time at constant potential **0.7** V from solution concentrations about  $5 \times 10^{-5}$  M is sufficient to form stable, compact adherent films **10-15** equivalent monolayers thick and with a specific conductivity of  $10-400 \Omega^{-1}$  $cm^{-1}$ . Electrodic properties of electrodes covered with these polymeric porphyrin films are better than those observed for an unmodified glassy carbon electrodes. Cyclic voltammograms obtained with all of the films studied show that peak separation of the  $Fe(CN)_6^{3-}/Fe(CN)_6^{4-}$  couple is about  $58 \pm 2$  mV, the value predicted for a reversible one-electron-transfer reaction. The  $Fe(CN)_{6}^{3-}/Fe(CN)_{6}^{4-}$ couple was **also** used to estimate the electroactive surface area for the films studied.

Spectra obtained during oxidations of compounds that formed films showed a continuous decrease in adsorption with no new bands observed. These are typical observations for exhaustive electrolysis when the electrolysis products are not observable in solution. Typical spectra of unoxidized porphyrins exhibit Soret bands from **425** to **437** with several smaller Q bands in the range **500-750** nm (Table 11). The thin-layer UV-visible spectra show a gradual decrease in all **bands.** No new bands characteristic of the products of oxidation of the porphyrin ring, the radical, and/or dication, appear.<sup>21</sup> Attempts at performing







Figure 3. UV-visible absorption spectra of polymeric **films** of Ni(1,10-phen)(TMHPP)<sub>2</sub>, (---); Ni(p-pyr)TMHPP (---) and co-<br>polymer of above two (--) deposited electrochemically on indium oxide transparent electrode at a constant potential of 0.6 V from 0.1 M NaOH.

spectroelectrochemistry during oxidative polymerization forming copolymers provided no new information **as peaks**  were observed to decrease together. However, the fact that all peaks were observed to disappear indicate both monomeric species were removed from solution, e.g., utilized in the polymerization or copolymerization process.

Further evidence for the polymerization and copolymerization process is exhibited in the spectra observed for films formed on ITO electrodes. Table III summarizes spectral data obtained for **all** constituent compounds that formed films and the copolymer films formed. Figure 3 shows spectra obtained with (a)  $Ni(1,10\text{-phen})(\text{TMHPP})_2$ , (b)  $Ni(p-NH<sub>2</sub>)TMHPP$ , and (c) a 1:1 mixture of the two. Comparison of the observed spectra lead to the following conclusion. The Soret peaks for polymeric Ni(1,lOphen) (TMHPP)<sub>2</sub> and Ni(p-NH<sub>2</sub>) TMHPP are observed at **438** and **428** nm, respectively. The Soret peak for copolymer is observed at **425** nm. A low-absorption Q band

**<sup>(21)</sup> Chang,** D.; Malinski, T.; **Ulman,** A.; Kadish, K. M. *Inorg.* Chem. **1984, 23,** 817 and references therein.



 $(1,10\text{-phen})(\text{TMHPP})_2$ , (a),  $\text{Ni}(p\text{-NH}_2)\text{TMHPP}$  (b) and copolymer **of above two** *(c)* **deposited electrochemically on Pt electrode at constant potential of 0.6 V from 0.1 M NaOH.** 

of copolymer at 525 nm is located also at the shorter wavelength in comparison to the low-absorption bands observed for polymeric films of  $Ni(1,10\text{-}phen)(TMHPP)_{2}$ and Ni(p-NH2)TMHPP at *546* and 542 nm, respectively. **A** band at **735** nm observed for polymeric Ni(1,lOphen)(TMHPP) $_2$  is not observed in the copolymeric film.

**An** experiment in which several monolayers of Ni(1,lO $phen)(TMHPP)_2$  was deposited on ITO followed by deposition of  $Ni(p-NH_2)TMHPP$  shows all peaks in a consistent position for each of the constituents. This is good



 ${}^{\alpha} \Delta E_{pa} = |E_{pa}{}^{\alpha} - E_{pa}{}^{\beta}|$  where  $E_{pa}{}^{\alpha}$  and  $E_{pa}{}^{\beta}$  are anodic potentials for oxidation of hydrazine on glassy carbon and porphyrin electrode, **respectively.** 

evidence that the film deposited from the solution of  $Ni(1.10\textrm{-}phen)(TMHPP)<sub>2</sub>$  and  $Ni(p-NH<sub>2</sub>)TMHPP$  is not a simple mixture of two polymeric materials but the copolymer. Scanning electron microscopy demonstrated that the films morphology is significantly different (Figure 4). **A** scanning electron micrograph (Figure 4a) of polymeric Ni(1,10-phen)(TMHPP)<sub>2</sub> grown electrochemically at a constant potential of *0.6* **V** on a platinum electrode for *5*  **min shows** a smooth surface. The Ni(p-NH2)TMHPP film obtained under **similar** conditions (Figure 4b) were rougher than the surface observed for  $Ni(1,10\textrm{-}phen)(TMHPP)<sub>2</sub>$ . **A** scanning electron micrograph of a polymer of Ni(1,lOphen)(TMHPP)<sub>2</sub> and Ni $(p\text{-NH}_2)$ TMHPP shows the morphology of the film to be relatively smooth with no microspheroid features visible with a magnification of 1890:l (Figure 4c). *An* electrochemically active area (measured based **on** Fe2+/Fe3+ redox reaction) which re**flects** a roughness of the film compared to the active area of platinum electrode was 1.01, 1.12, and 1.05 for polymeric  $Ni(1,10\text{-phen})(TMHPP)<sub>2</sub>, Ni(p-NH<sub>2</sub>)TMHPP and co$ polymer, respectively. **This** again confirms the smooth surface of the films.

Another evidence for the existence of copolymer films **aa** actual new materials *can* be found in the data obtained from catalytic **studies.** Substrates used for catalytic **studies**  are hydrazine, methanol, and dioxygen in acid and base. Catalytic effects observed with copolymer films include significant enhancement, averaging and no enhancement **as** compared to the films formed by polymerization of constituents alone.

Oxidation **of Hydrazine. Previous** results had shown poly-NiTMHPP to act **as** a good electrocatalyst for the oxidation of hydrazine? Catalytic activity was evaluated by determining the **shift** of oxidation potential in the negative direction and current increase for the polymer covered versus the bare GCE. *As* with poly-NiTMHPP, the oxidation product was  $N_2$ . Results, including deposition time to achieve **maximum** catalytic effect, are shown in Table **IV.** 

The  $(1,10$ -phen)(TMHPP)<sub>2</sub> polymers show no catalytic effect. However, the amino- and pyrrole-substituted TMHPP polymers exhibit a catalytic effect, with the



**Figure 5.** Possible spatial arrangements of free base and metalated  $(1,10\text{-phen})(\text{TMHPP})_2$  in polymeric films: (a) in the case of **(l,lo-~hen)(TMHPP)~ metalated at the phenanthroline spacer N(lIN(10) centers in both porphrin rings; (b) as in (a) with different spatial arrangement;** *(c)* **another 3-D variant.** 

highest obtained with polymeric films containing zinc as the central metal. The copolymers formed from aminoand pyrrole-substituted TMHPP show an "averaging" effect-not **as** good **as** the amino and pyrrole substrate alone but increased over the 1,lO-phenanthroline diporphine. These observations can be explained based on a concentration effect. The presence of the inactive 1,lO-phenanthroline diporphine in the film dilutes the amino and pyrrole species.

Copolymers of the free base of the TMHPP series with the tolyl series, TTPP, show enhanced catalysis over their constituents. The potential shift is 190 mV. Again the  $(1,10\text{-phen})(\text{TMHPP})_2$  shows no catalytic effect and the (p-pyr)'ITPP does not form a **film** to exhibit catalysis. In this *case,* it may be that the catalytic effect is independent of the presence of the 3-methoxy-4-hydroxy moieties, because it is centered in the porphyrin. The function of the 1,lO-phenanthroline diporphine is to promote the film formation.

A significant enhancement in catalysis is observed with the copolymer formed from the  $\text{Zn}(1,10\text{-phen})(\text{TMHPP})_2$ and the  $\text{Zn}(p\text{-}NH_2)$ TTPP. The shift in peak potential, 460 mV, is almost 3 times **as** high as that observed for Zn(p-NH<sub>2</sub>)TTPP, which forms films on its own. The explanation for enhancement would seem to be due to a structural effect or the spatial arrangement promoted by the 1,lOphenanthroline diporphine. The catalytic effect observed with the copolymer formed from  $Ni(p\text{-pyr})\text{TMHPP}$  and the  $\text{Zn}(p\text{-}NH_2)\text{TMHPP}$ , 180 mV, was worse that either of the constituents, 320 and 220 mV, respectively.

Figure *5* shows types of stacking promoted by the phenanthroline linkage as in  $H_2(1,10\text{-phen})(\text{TMHPP})_2$ particularly after metalation at the phenanthroline N- (1)N(10) centers. Also, interactions between two porphyrin rings located fairly close together in the same molecule would be expected (Figure 5c). Because the 3-methoxy-4-hydroxyphenyl substituents are both polar and could be involved in hydrogen bonding within the stacked films intermolecular attractions probably also occur.

Oxidation of Methanol. Previous results had shown poly-NiTMHPP to be a good electrocatalyst for the oxidation **of** methanol in basic solution.8 As with poly-NiTMHPP, the oxidation product was  $CO<sub>2</sub>$ . Results are





 $^{\alpha} \Delta E_{p_a} = |E_{p_a}^{\ \alpha} - E_{p_a}^{\ \ p}|\$  where  $E_{p_a}^{\ \alpha}$  and  $E_{p_a}^{\ \ p}\$  are anodic potentials for **oxidation of methanol on glassy carbon and porphyrin electrode, respectively.** 

shown in Table V. The current density observed was 3-5 times higher than that observed for oxidation of methanol on bare platinum electrode.

The  $(1,10$ -phen) $(TMHPP)_2$  polymeric film shows some catalytic effect for the oxidation of methanol. The effect with the nickel species is the least and is maximized for thin films. The free-base and zinc **species** give **greater**  negative shifts in oxidation potential  $(\Delta E_{pa} = 20 \text{ mV})$  for deposition times up to 120 **s.** The effect shown by the  $Ni(p-pyr)TMHPP$  is the highest observed among the polymeric materials studied. The effect of  $Ni(p-pyr)$ -TMHPP is slightly less than the corresponding pyrrole and maximizes at the same film deposition time. The pyrrole zinc species were not investigated in these studies. The catalysis on  $Zn(p-NH_2)TPP$  is about as good as that achieved for any of the previous species,  $\Delta E_{\text{pa}}$ , 110 mV.

Maximum catalysis for this film is achieved at  $t_{\text{dep}} = 60$ s, and the effect decreases with longer deposition times.

None of the copolymers show an "averaging" effect for the catalysis of methanol. In this case, a dilution/concentration effect would not be expected because the 1,lO-phenanthroline diporphines **as** well **as** the amino and pyrrole species act as catalysts. Copolymer deposition times were chosen so that films were deposited in the range of times in which the substituents exhibited maximum activity. Thus, short deposition times were chosen based on the smaller constituents rather than the long times required by the 1,lO-phenanthrolines to exhibit maximum activity.

Copolymers formed from porphyrins with the pyrrole or amino substituent with the 1,lO-phenanthroline diporphine demonstrates a slight 10-20-mV potential shift for methanol oxidation. Copolymers of the free base of the TMHPP series with the tolyl series, TTPP, show enhanced catalysis over their constituents. The  $\Delta E_{\text{pa}}$  is -110 mV for a 20-s deposition time. This is 30 mV greater than that observed for the 1,lO-phenanthroline diporphine at comparable times and still greater than the maximum exhibited by this species. The  $(p$ -pyr)TTPP alone does not form a film to exhibit catalysis.

The enhancement in catalysis observed with the copolymer formed from the  $Zn(1,10\text{-phen})(\text{TMHPP})_2$  and the  $\text{Zn}(p\text{-}NH_2)$  TTPP is not as significant as that observed for the catalysis of hydrazine. The shift in peak potential is only 10 mV greater than that observed for  $\text{Zn}(p\text{-}NH_2)$ TTPP films, but it is **40** mV greater than the Zn(1,lO  $phen)(TMHPP)<sub>2</sub>$  at comparable deposition times. This would again be a case where the explanation for enhancement lies in a structural effect or spatial arrangement promoted by the 1,lO-phenanthroline diporphine.

The catalytic effect observed with the copolymer formed from  $Ni(p-pyr)TMHPP$  and the  $Zn(p-NH_2)TMHPP$  was about the same as the more active constituent for short deposition times and slightly better for longer depositions. This is different than the effect on hydrazine catalysis which was not as good as either of the constituents and, *again,* the explanation probably lies in an effect of structure or spatial arrangement. A maximum current density (1.1  $mA/cm^2$ ) for methanol oxidation obtained on Ni(1,10phen)(TMHPP)<sub>2</sub> + Ni(p-pyr)TMHPP electrode is 7 times higher than that observed on the platinum electrode (0.16  $mA/cm<sup>2</sup>$ . Platinum is considered to be one of the best catalysts for methanol oxidation.22 The current density higher than 0.80 mA/cm<sup>2</sup> (5 times higher than on platinum) was obtained for methanol oxidation on other polymeric and copolymeric films studied in this work.

**Reduction of Oxygen.** Optimal catalytic reduction of dioxygen directly to water is indicated by a value of 3.2  $\mu A/[(\mathrm{V/s})^{1/2} \text{ cm}^2]$  for the slope of the voltammetric peak of the four-electron reduction of oxygen.20 Previow results had indicated that poly-NiTMHPP would not be a good electrocatalyst for the reduction of oxygen directly to water in basic solution because production of a small amount of hydrogen peroxide was observed.<sup>7,8</sup> In the present studies, results obtained in basic solution are not promising. There were negligible shifts in peak potentials, and the slopes were less than 0.8  $\mu A/[(V/s^{1/2}) \text{ cm}^2]$ . These data are not presented. Table VI summarizes the data obtained for the electroreduction of dioxygen in acid solution (0.5 M  $H_2SO_4$ ). All of the films studied, including the  $(1,10$  $phen)(TMHPP)<sub>2</sub>$ , show a catalytic effect for the reduction of dioxygen. The slopes obtained for polymeric films are

**Table VI. Electroreduction of Dioxygen on Polymeric and**  Copolymeric Porphyrins in 0.1 M  $H_2SO_4$  (Films Deposited **at Constant Potential 0.6 V vs SCE on Platinum Electrode for 40** 

compound film	$\Delta E_{\rm pc}$ mV	slope, $\mu A/[(V/s)^{1/2} \text{ cm}^2]$
$H2(1,10\text{-}phen)(TMHPP)$	0.13	3.07
$Zn(1,10\text{-phen})(\text{TMHPP})$	0.14	2.61
$Ni(1,10\text{-}phen)(TMHPP)$ ,	0.13	2.64
$Ni(p\text{-}pyr)TMHPP$	0.16	2.59
$Zn(p-NH_2)$ TMHPP	0.17	3.09
Ni(P-NH <sub>2</sub> )TMHPP	0.14	2.72
$2n(p-NH2)$ TTPP	0.16	3.07
$Ni(1,10\text{-}phen)(TMHPP)$ , +	0.13	3.20
$Ni(p-pvr)TMHPP$		
$H2(1,10\text{-}phen)(TMHPP)$ , +	0.14	3.20
$H_2(p$ -pyr) $TTPP$		
$Ni(1.10\text{-}phen)(TMHPP)$ , +	0.13	3.20
$Ni(p-NH2)TMHPP$		
$Zn(1,10\text{-}phen)(TMHPP)$ , +	0.13	3.20
$Zn(p-NH2)$ TTPP		
$Ni(p-pyr)TMHPP +$	0.13	3.15
$Zn(p-NH_2)$ TMHPP		

 ${}^a \Delta E_{p_c} = |E_{p_c}{}^c - E_{p_c}{}^p|$  where  $E_{p_c}{}^c$  and  $E_{p_a}{}^p$  are cathodic potentials for reduction of oxygen on platinum and porphyrin electrode, respectively.

all less than the optimal value. However, all of the copolymers except  $Ni(p-pyr)TMHPP + Zn(p-NH<sub>2</sub>)TMHPP$ give a slope equal to the optimal value,  $3.2 \mu\text{A}/[(V/\text{s}^{1/2})]$  $\mathrm{cm}^2$ ].

A small second peak at potential about 0.75 V due to reduction of hydrogen peroxide to water, was observed for all polymeric materials studied and also for copolymeric  $Ni(p\text{-pyr})\text{TMHPP} + Zn(p\text{-NH}_2)\text{TMHPP}.$  It is interesting to note that **all** of the copolymers with a slope equal to the theoretical value show only one oxygen reduction wave. Voltammetric measurements with a rotating ring-disk electrode (platinum disk covered with copolymeric **film** and platinum ring) indicate no detectable amount of hydrogen peroxide was generated in the process of oxygen reduction on electrodes covered with copolymers that had the optimal slope.

The unexpected result, is the excellent catalytic effect observed on the copolymeric materials with no central metal coordinated to the porphyrin:  $H_2(1,10\text{-}phen)$ - $(TMHPP)_2 + H_2(p-pyr)TTPP$ . It has been assumedbased on previous studies of catalytic electron reduction of oxygen on porphyrins or phthalocyanines-that the catalysis occurs only on metalated materials. The best results for electrocatalytic reduction of oxygen has always been observed for porphyrins or phthalocyanines with cobalt **as** a central metal. This has led to the hypothesis that efficient catalysis is possible only **for** systems where oxygen or hydrogen peroxide are immobilized by axial ligation on the metal center.

Metalated porphyrins may undergo demetalation in acidic media. **Loss** of metal will be followed by significant decrease of catalytic effect. The demetalation process seriously limits the application of metalloporphyrins **as**  catalysts for fuel cells. The high catalytic effect observed in this work for copolymer obtained from porphyrinic free bases require further studies but indicates potential application of this new material in fuel cells.

#### **Conclusion**

These studies present evidence to show that several novel porphyrins undergo oxidative polymerization and copolymerization leading to formation of conductive films on glassy carbon and platinum electrodes. The new copolymeric materials can have significantly altered elec-

trocatalytic properties of electrodes Copolymers of Zn-  $(1,10\text{-phen})(\text{TMHPP})_2$  and  $\text{Zn}(p\text{-NH}_2)\text{TTPP}$  show significant enhancement of catalytic process Over their constituents. This is especially true for electrocatalytic oxidation of hydrazine and reduction of oxygen directly to water. Generally, electrocatalytic reduction of oxygen is **Ni(p-NH<sub>2</sub>)TMHPP** (homopolymer), 141526-76-3; Zn(p-NH<sub>2</sub>)enhanced for all copolymers studied. One of the other important conclusion of these studies is the fact that porphyrinic polymeric and copolymeric materials show high catalytic activity in oxygen reduction even in the absence of coordinated metal.

141509-34-4;  $\text{Zn}(p\text{-}NH_2)(\text{TMHPP})$ , 141526-70-7;  $\text{H}_2(1,10$ phen)(TMHPP)<sub>2</sub>, 141509-36-6; H<sub>2</sub>(p-pyr)TMHPP, 141509-37-7;<br>Ni(p-pyr)TMHPP, 141526-71-8; H<sub>2</sub>(p-pyr)TTPP, 141509-38-8;  $NI[H_2(p-pyr)]TTPP$ , 141526-72-9;  $H_2(1,10\textrm{-}phen)(TMHP)_2$ <br>(homopolymer), 141526-68-3; Ni $(p-pyr)TMHPP$  (homopolymer), 141526-73-0; Zn $(p-NH_2)TMHPP$  (homopolymer), 141526-74-1; TTPP (homopolymer), 133091-18-6;  $H_2(1,10$ -phen)(TMHPP) $_2$ / $H_2(p$ -pyr)TTPP (copolymer), 141526-69-4; Ni(p-pyr)TMHPP/  $Zn(p-NH<sub>2</sub>)TMHPP$  (copolymer), 141526-77-4; AcNHC<sub>6</sub>H<sub>4</sub>-p-CHO, 122-85-0; H<sub>2</sub>NNH<sub>2</sub>, 302-01-2; CH<sub>3</sub>OH, 67-56-1; O<sub>2</sub>, 7782-44-7; HzO, 7732-18-5; pyrrole, 109-97-7; **l,l-phenanthroline-4,7-di**carbonyl chloride, 130897-90-4; **2,5-diethoxytetrahydrofuran, Registry No.**  $H_2(p-NH_2)$ , 141509-35-5;  $H_2(p-NHAc)$ , 3320-90-9; *meso-tri-p-tolyl(p-aminophenyl)porphyrin*, 73170-32-8.

# **Photoresists on the Base of the Poly(hydroxyamines) and Poly( hydroxyamino esters)**

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The linear poly(hydroxyamines) (PHA) and poly(hydroxyamino esters (PHAE) of various structures have been synthesized. PHA and PHAE exhibit peculiar photochemical and physicochemical properties which make them suitable for producing new high-sensitivity photoresists. The influence of chemical **structure** and molecular weight of the polymers on the photochemical characteristics and on the development kinetics **of** photoresists based on PHA and PHAE has been investigated.

#### **Introduction**

Linear poly(hydroxyamin0 ethers) (PHAE) synthesized by step growth addition reactions of secondary diamines or primary monoamines to bisphenol diglycidyl ethers 1-3 are under intensive investigation due to the opportunity of application in electrophotography. $4-6$  In the presence of halogen-containing acceptors, for example, CBr,, **PHAE**  are oxidized under the action of light. The mechanism of photochemical transformation, in which a charge-transfer complex (CTC) plays the main role, was studied in detail in papers<sup>7,8</sup> The CTC is formed between the acceptor and an electron-donor amino group in polymer chain. The main product of photooxidation in such systems is a polycation with the structure dependent on the structure of the amine fragment. With the transition from nonpolar polymer to ionic polymeric photoproduct, the solubility changes resulting in selective dissolution between exposed and unexposed area making the films based on PHAE useful as photoresists. $9-11$  It is important to note that the regarded systems possess some advantages in comparison with the **known** resists based on CBr412-14 **as** the former ones have higher sensitivity due to the optical amplification. The optical amplification of the latent image is realized by the **flood** irradiation of the exposed sample with red and near IR light,  $\lambda \ge 650$  nm. The light is absorbed only by the polycations (the latent image centers) that acts **as** an autosensitizer.

Many monoamines **as** well **as** diamines were used for the synthesis of PHAE described in the recent works. $^{1,2,15,16}$ 

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